



## CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

<b>Company</b>	<b>Welding Industries of Australia</b>
<b>Address</b>	5 Allan Street, Melrose Park, South Australia, 5039, Australia
<b>Type of welding consumable</b>	Section 3 - Covered Electrodes
<b>Trade name</b>	Austarc 77
<b>Welding Process</b>	Shielded Metal Arc Welding
<b>Grade &amp; Technique</b>	4Ym
<b>Welding Positions</b>	Downhand, horizontal-vertical, vertical upward and overhead only.
<b>Weld Type</b>	Butt and Fillet Welding.
<b>Diameter (mm)</b>	2.5 - 4.0
<b>Current</b>	DC(+)
<b>Remarks</b>	Approved low hydrogen consumable, conforming to standard H5.

71 Fenchurch Street, London, EC3M 4BS, United Kingdom

**Sufair Shaikh**

Welding Team - Specialist to Lloyd's Register  
EMEA  
A member of the Lloyd's Register group

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