



Service Bulletin



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BULLETIN # 263

AM177 SPOOL HOLDER ASSEMBLY

REPLACEMENT OF AM177

CAUTION: The following information is intended for use by qualified service personnel. When the unit is energised LETHAL VOLTAGES are present on the electrical and electronic components. It is not intended that persons without suitable training and knowledge attempt to perform service tasks on the components of welding equipment.

The wirefeed spool holder assembly, AM177 was a multiple machine used item in machines ranging from the late 1980's W17 and W18 through to the mid 2000's W61.

This part is now unavailable through the WIA supply chain and so the M0044 will need to be utilised in its place.

In order to complete the installation, local modification of the unit is to be applied. This modification will require the addition of mounting holes and may limit the ability of the feeder to carry certain sized/brand rolls of wire.

Each model of wirefeeder will require a different modification and so only this generic instruction will be issued.

Affected serial number:

All machines utilising AM177 as a wirefeed spool holder assembly

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