

1st October 2008

BULLETIN # 220

CP121/122

WIREFEED PCB FAILURE

There have been some failures of the wirefeed pcb on the Weldmatic 150 and 175 models, CP121 and CP122.

To prevent failures, 2 x 1 ohm, 10 watt resistors have been added to the power supply line to the wirefeed pcb.

These resistors have been added in production models starting from serial numbers C1212B0408009005 and C1222B0408009001, and are labelled Issue B.

If a wirefeed pcb from a machine without the resistor mod fails in the field, add the resistors to the circuit at the same time as replacing the wirefeed pcb.

SUB023N is the part number for the resistor mod plus fitting instructions.

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