

3 November 2006

BULLETIN #211

## W55 AND W56

### MINIMUM SPEED TOO FAST WITH W41-12 WIREFEED PCB

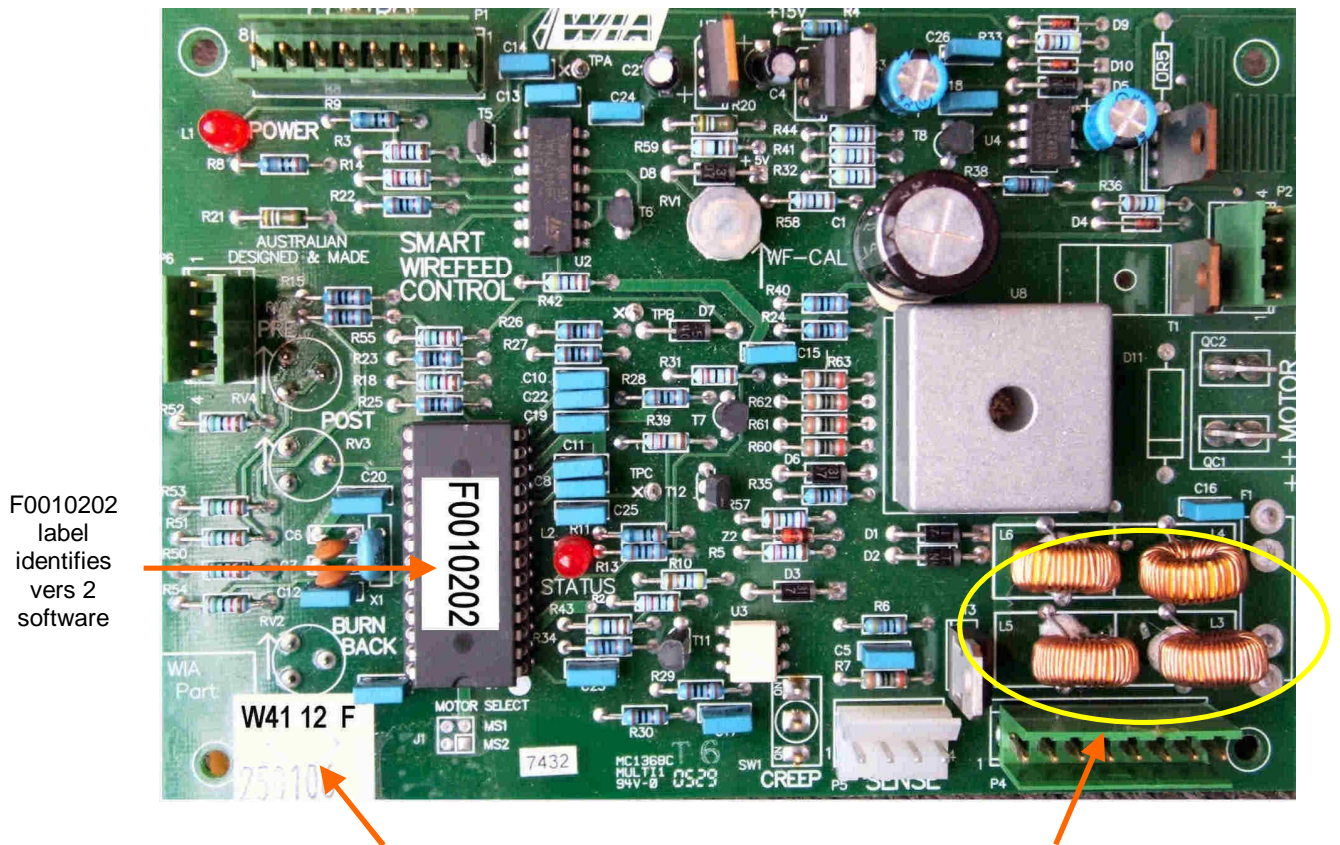
There have been reports that the wire speed is too fast for some applications even when the speed control is set to minimum. New software has been developed for the W41-12 wirefeed pcb which will allow the wire speed to be set slower.

If you encounter a problem in the field where the speed is too fast at lowest settings, contact WIA for an eeprom with version 2 software (part number F00102). The new software is labelled F0010202 on the eeprom label.

Note, this software is only suitable for use with a W41-12 wirefeed pcb. This pcb is used in the manufacture of W55 & W56 wirefeeders labelled Issue B, or you may encounter a service replacement pcb which is a W41-12.

The new software has been used in wirefeeders manufactured after the following serial numbers.

W550B0906044013 and  
W560B0906042042



The best way to identify a W41-12 series wirefeed pcb rather than an earlier W41-11 or W41-10 series is to look for the identifying label. However if that is missing, look for the 4 copper coils in the lower right hand corner of the board. They will only be present on a W41-12 series pcb.

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