

19 January, 1999

BULLETIN #155

### HULFTEGGER PULL GUN

#### CONTROL CABLE

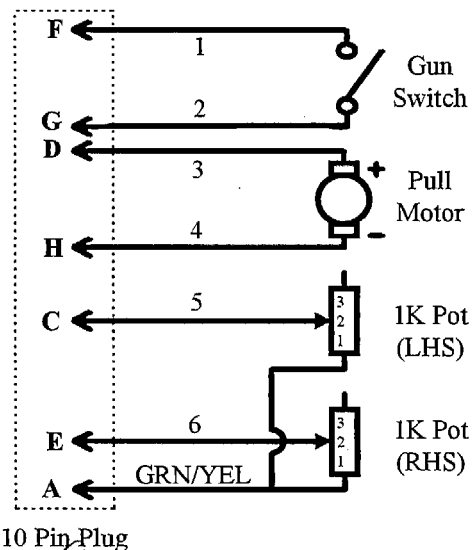
The Hulftegger pull gun has a recent history where the 10 core control cable within the gun cable assembly may break due to frequent and severe flexing. The manufacturer has acknowledged the problem and is now using a more flexible cable in its place. WIA part number for the new cable remains the same as previous, ie HT300-733.

Alternatively, a more affordable replacement control cable has been sourced locally. This cable offers even better flexibility and has larger overall conductor size, but is only 7 core. The 7 cores are sufficient to handle all existing WIA push-pull systems. The WIA part number for this 7 core 0.75mm<sup>2</sup> control cable is FLEX7.57

The cores are numbered 1 to 6, plus a green/yellow. The wiring configurations are as shown below for all WIA push-pull systems.


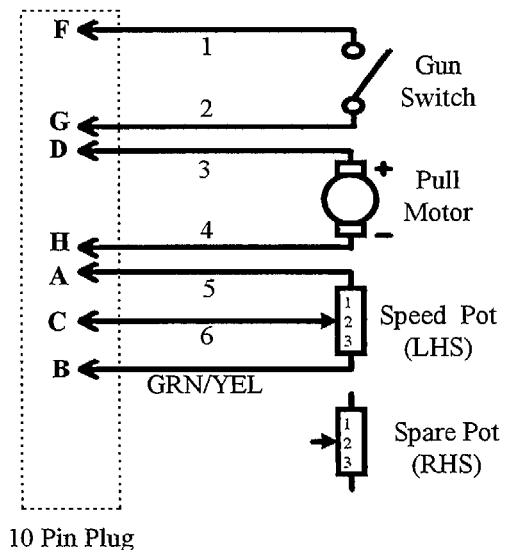
#### HT24-1

Used on : Weldmatic 325, Weldmatic 335  
Weldmatic 395, CDT



#### HT24-0

Used on : Fabricator/W17



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QUALITY WELDING PRODUCTS, SYSTEMS AND SERVICES

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