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BULLETIN #152

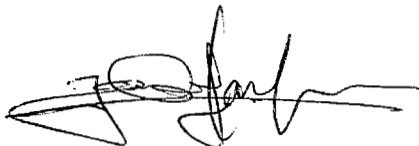
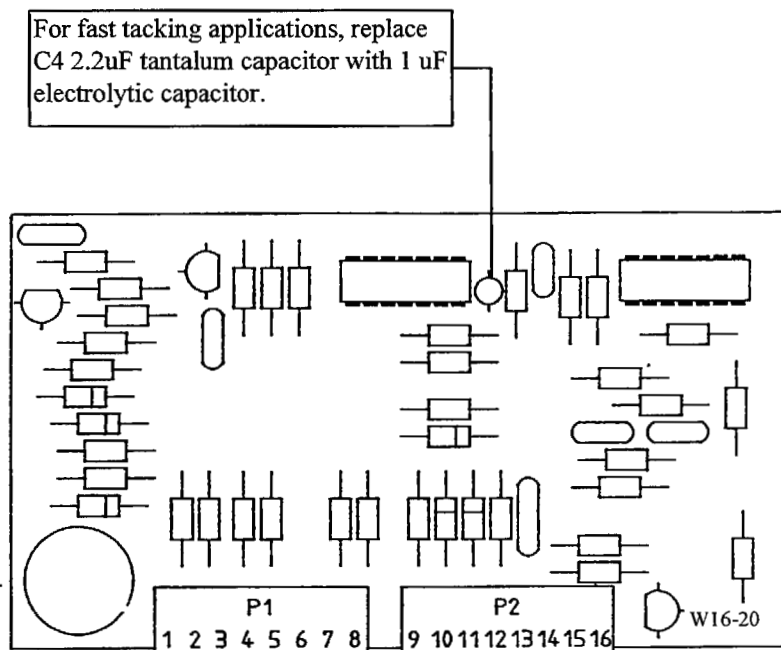
W17-02 WELDMATIC WIREFEEDER

WIREFEED SPEED PCB MODIFICATION

Occasionally, there have been requests for the wirespeed to ramp up faster during a weld start, especially in fast tacking applications.

This can be done by a simple modification to the W16-20 Wirefeed Speed PCB. Capacitor C4 (originally 2.2 uF tantalum) should be replaced by a 1 uF 63V electrolytic capacitor. WIA part number for this capacitor is CP4-33/12.

Refer to drawing below for further explanation.



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QUALITY WELDING PRODUCTS, SYSTEMS AND SERVICES

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