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BULLETIN #145

WELDMATIC 325 ALL MODELS**REPLACEMENT WIREFEED BOARD CP42-12**

The CP42-10 wire feed pcb as used in the Weldmatic 325 incorporates an LY2 type relay to energise and dynamically brake the wire feed motor. As the contacts of the relay deteriorate with use, the relays fail to operate reliably, or may eventually short-circuit across the contacts causing damage to other components on the board.

The wirefeeder circuit has now been redesigned to eliminate the relay entirely. To clearly identify the modified board, it has been allocated a new part number CP42-12.

Circuit boards CP42-10 N and R will cease to be available.


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Equipment Product Manager

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