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BULLETIN#138

TIGARC MC86
ALL MODELS

RECTIFIER CHANGE

During 1995, the original MC86-21 stud diode rectifier assembly was replaced in production by a plate type rectifier CP104-0/2. The change involved modification of the rectifier mountings which are part of the welding transformer.

Tigarc models of the older construction are listed below:

MC86-0	Rev. A,B,C.
MC86-1	Rev. A,B.
MC86-2	Rev. A.

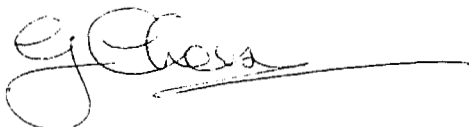
Models with revision numbers greater than these feature the new construction (the machines' revision number is stamped on the serial number plate).

To obtain the correct rectifier mountings when ordering a replacement welding transformer, please refer to the chart below:

MC86 WELDING TRANSFORMER

<u>MODEL</u>	<u>OLD CONSTRUCTION</u>	<u>NEW CONSTRUCTION</u>
MC86-0	MC86-12 Rev A	MC86-12 Rev B
MC86-1	MC86-23 Rev A	MC86-23 Rev B
MC86-2	MC86-23 Rev A	MC86-23 Rev B

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