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CP38 CREEP SPEED IN CC MODE

There have been instances where the wirefeed motor has run (slowly) when a CDT CP38 is set for a CC mode and the machine output is live.

This will occur if the creep speed option for a CC schedule is adjusted to other than the 'Normal' menu option.

The situation can be readily corrected by selecting

OPTIONS > CREEP > (norm)

which in case of a CC mode schedule is 0 metres/min.



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