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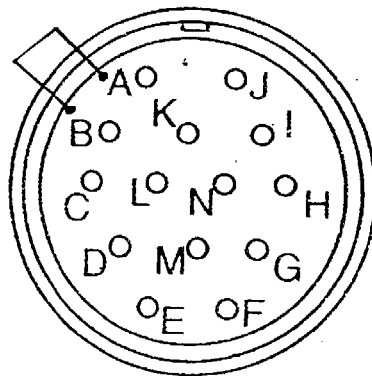
SYNCROWAVE 250 CONSTRUCTOR AD25 ENERGISING HF

The HF arc starting circuit for the above machines is normally energised by a contact in a remote control device such as a torch switch or foot control.

If no remote control devices are in use, it is necessary to link between pins A & B of the 14 pin control plug in order to energise the HF.

This may be conveniently done by use of a "dummy" plug which has pins A & B linked, either permanently or via a toggle switch.

The WIA part number for the plug is MS3106A20-27P. A suitable switch is part number is W1-19.



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