

6 JUNE, 1995

BULLETIN.125

## RCC-14 REMOTE CONTACTOR AND CURRENT CONTROL

Failures with the above controls have been experienced where the ability to switch on or off the contactor and/or current control is lost.

Miller have advised that the problem is due to HF tracking to the circuit board in the handle, which causes component damage.

A new improved circuit board has been designed, and replacement boards for the faulty controls we have in stock and being forwarded.

In addition, Miller are also forwarding a number of 15 Pin "K" kits, part number 171628, which are for "earthing" the circuit board to the frame of the machine. These kits are for use with Syncrowave 250 machines with serial numbers before KE707275. All machines with serial numbers after KE707275 have the "K" Pin grounded.

Any new RCC-14 controls manufactured after week 13 of 1995 (last week in March) will have the new improved printed circuit board, part number 169387 fitted.

169337.

There is a manufacturers sticker attached to the control handle from which the date of manufacture can be obtained.

ie. Designation: KF13

KF = 1995

13 = 13th Week of 1995

Miller are confident that the new printed circuit board and grounding of the "K" Pin will solve the problem.

On receipt of the boards and "K" kits, all controls we have in stock will be repaired.

*smcantosh*

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TECHNICAL MANAGER - CONSUMABLES