

15 NOVEMBER, 1994

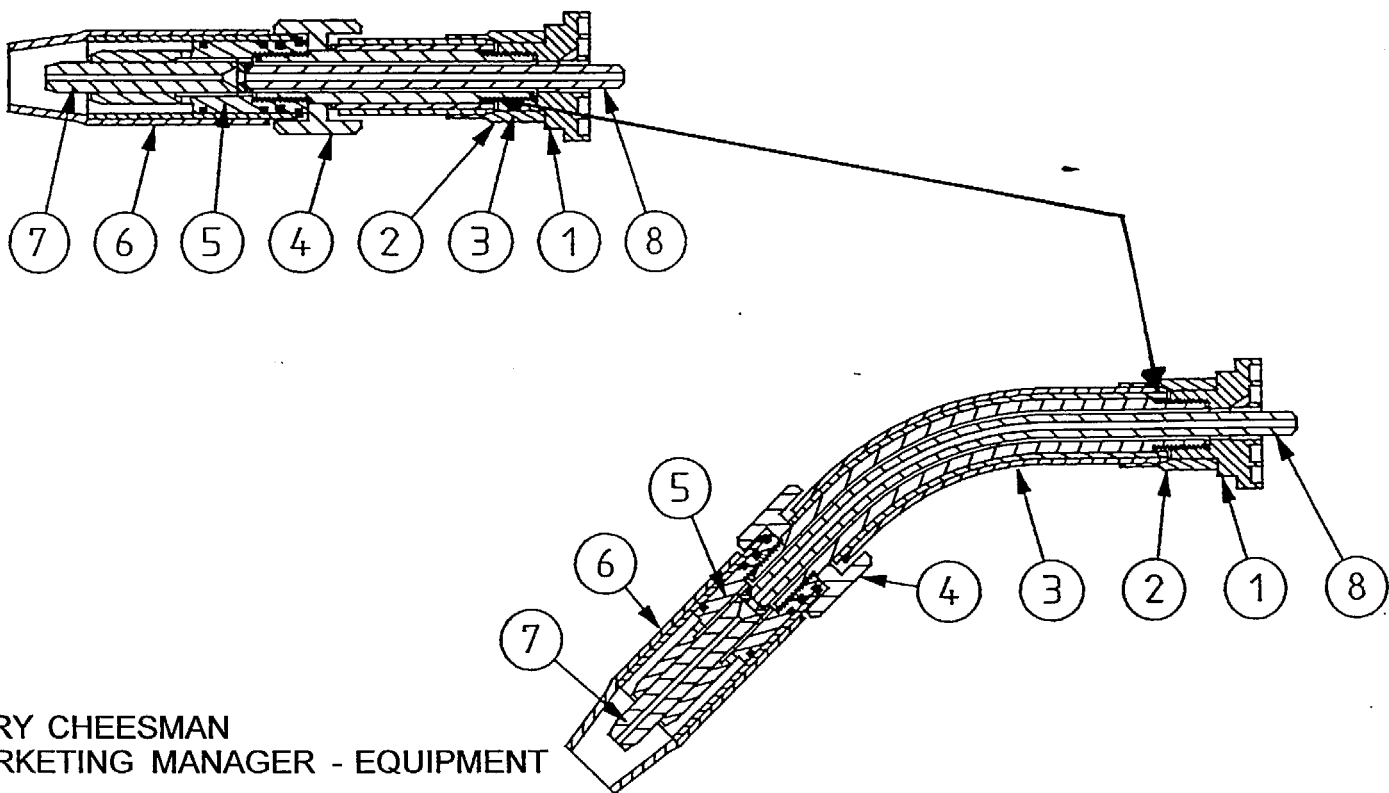
BULLETIN.118

HT24-11, HT24-12 HULFTEGGER NECKS

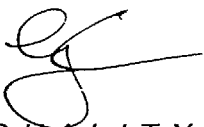
There have been several field reports concerning the above assemblies. The particular problem is that the screwed joint between the neck adaptor, HT24-11/1 and the Bernard stem has been sealed at assembly with Loktite, which causes poor electrical contact between the two items.

The result is that welding current tends to flow to the welding wire at the drive rollers rather than the welding tip, hence the welding characteristics are poor, and the heated welding wire melts the nylon guide.

If this problem is encountered, carefully unscrew the affected joint, and remove all traces of the Loktite. Re-assemble tightly with no sealant.



GARY CHEESMAN
MARKETING MANAGER - EQUIPMENT



QUALITY WELDING PRODUCTS, SYSTEMS & SERVICE