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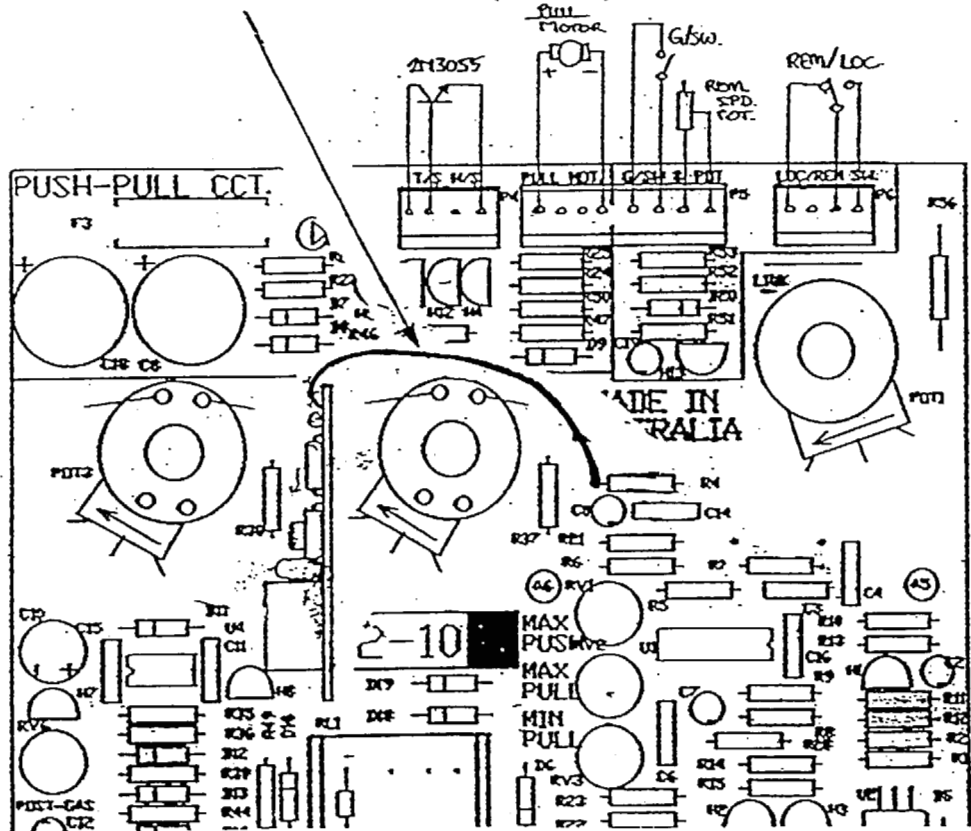
## WELDMATIC 325 CREEP SPEED

Creep wirespeed at arc-start was a feature added to the Weldmatic 325 to provide improved arc starting conditions, especially with aluminium wires.

Some customers do not wish to use the creep start facility. This note details how to disable creep speed for each of the first two versions of the circuit board. Please note that a further version of the board is planned, which will be fitted with a switch to enable/disable creep speed.

### EARLY CP42'S WITH ADD ON CREEP START BRD

TO DISABLE CREEP START,  
CUT WIRE FROM ADD ON BOARD (CP42-11) TO R4



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**GARY CHEESMAN**  
MARKETING MANAGER - EQUIPMENT  
QUALITY WELDING PRODUCTS, SYSTEMS & SERVICE

# LATER MODEL CP42'S WITH CREEP START BUILT IN

CUT LEAD OF D25 TO DISABLE CREEP START

