

26 MAY, 1994

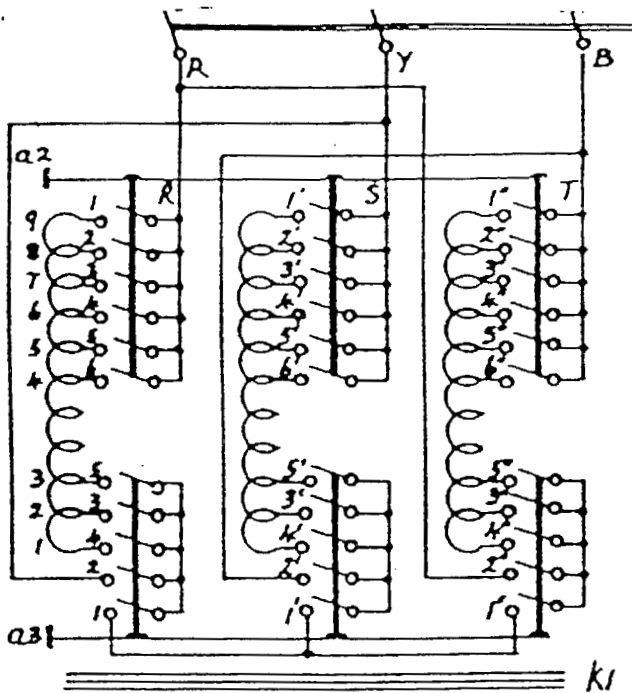
BULLETIN.042

WELDMATIC 400, 500, 600
CP5-0/14 AND 15 VOLTAGE SWITCHES

The original 'Vynkier' Fine and Coarse Switches are no longer available.

For replacement purposes, use Coarse Switch CP65-0/28, and Fine Switch CP65-0/29.

When installing new switches, wire as per connections used in CP65 Super MIG circuit.



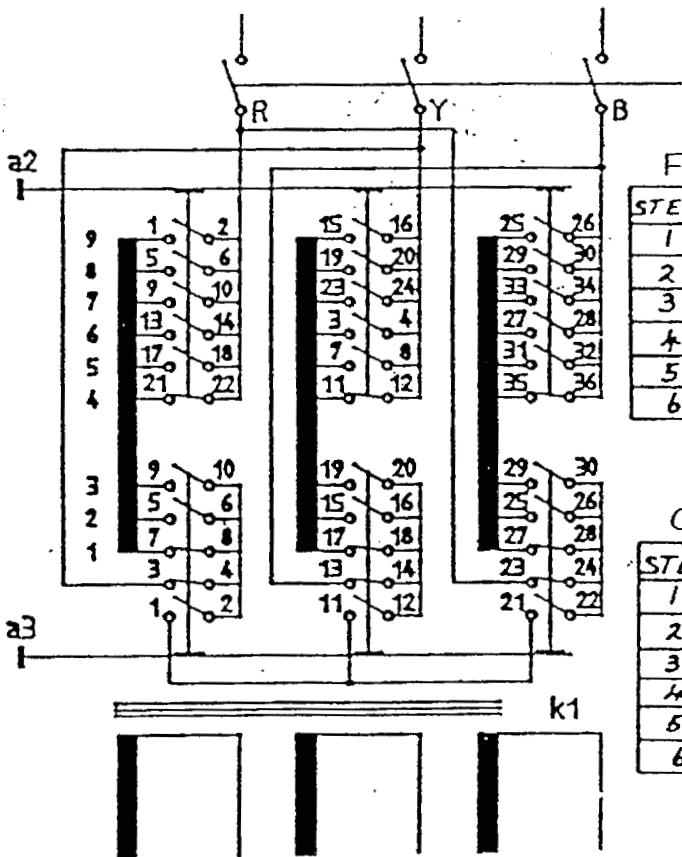
SWITCH 2 Fine Switch

STEP	1	3	5	7	9	11	13	15	17	19	21	23	25	27	29	31	33	35
1	X							X					X					
2			X						X						X			
3					X					X							X	
4		X						X					X					
5				X						X					X			
6						X					X			X				X

SWITCH 3 Coarse Switch

STEP	1	3	5	7	9	11	13	15	17	19	21	23	25	27	29
1	X			X	X	X		X	X	X	X		X		X
2			X					X					X		
3	X				X	X			X	X					X
4		X	X			X	X	X		X		X	X		
5			X				X					X		X	
6	X			X	X	X		X	X	X	X	X	X		X

CP4 CONNECTIONS.



Fine Switch

STEP	1	4	3	5	3	6	1	4	2	5	3	6	1	4	2	5	3	6
1	X						X						X					
2		X						X							X			
3				X					X								X	
4	X						X	X					X					
5			X					X							X			
6					X					X			X					X

SWITCH A

Coarse Switch

STEP	1	2	3	4	5	1	2	3	4	5	1	2	3	4	5
1	X			X	X	X	X	X	X	X	X	X	X	X	X
2		X					X	X				X			
3	X			X	X			X	X			X			X
4	X	X	X		X	X	X	X	X	X	X	X	X	X	X
5		X					X				X				
6	X		X	X	X	X	X	X	X	X	X	X	X	X	X

SWITCH A3

CP65 CONNECTIONS.