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BULLETIN.009

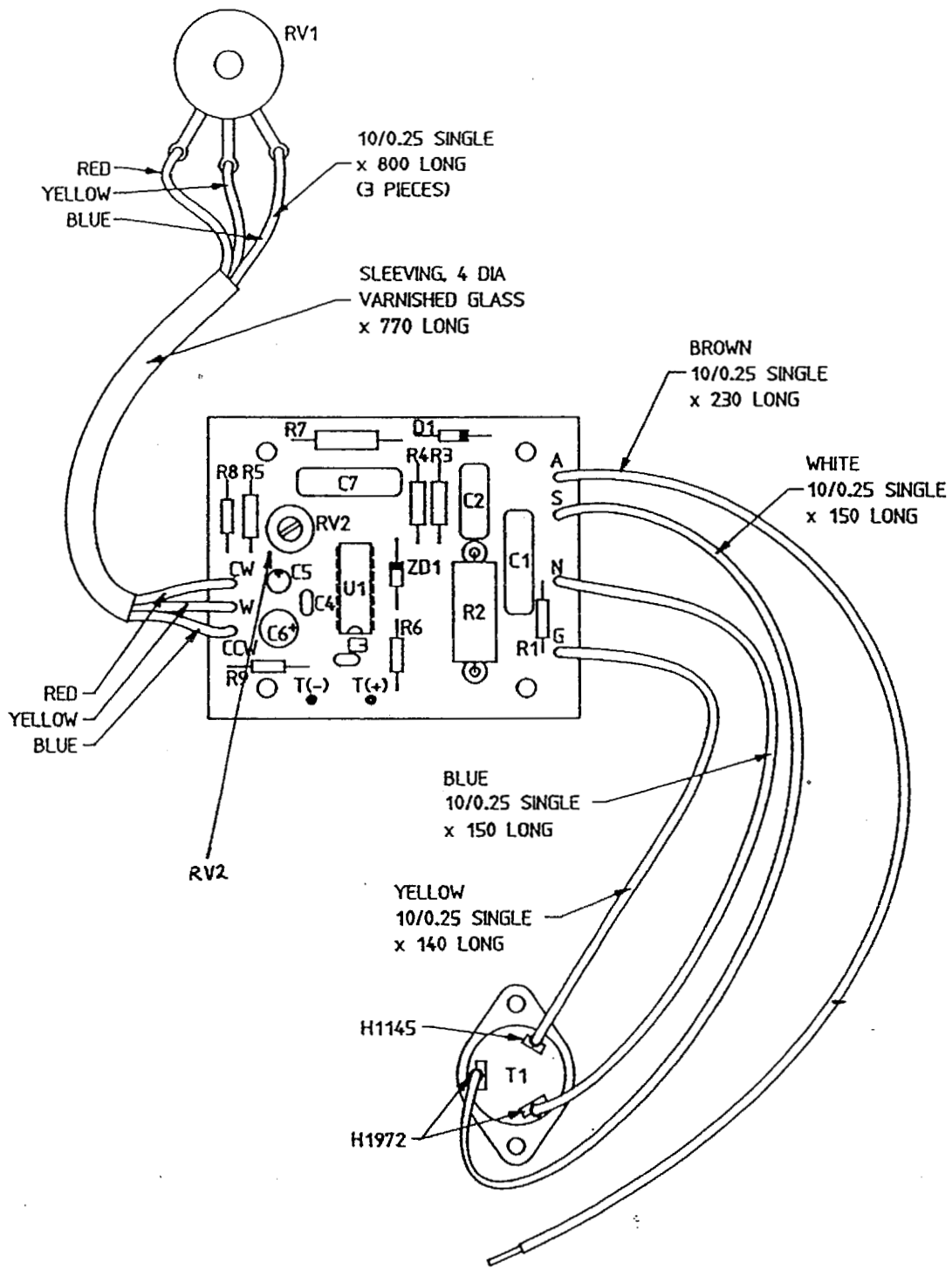
## TIGARC 140: MC86 MC86-11 PCB CALIBRATION

When the MC86-11 Triac Control PCB is replaced in a machine, the new assembly must be calibrated to set the phase shift range.

With the Current Control knob set to minimum, and the Red wire disconnected from the Bridge Rectifier (mounted on the rear of the case), adjust RV2 so that the open-circuit voltage is set as close to 12Vdc as possible.

Apply a small amount of contact glue or thick paint to the 'skirt' of the potentiometer to secure the adjustment.

\*\*\* Reconnect the red wire \*\*\*



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				TITLE	
				P.C. BOARD ASSEMBLY	
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