

APRIL, 1991

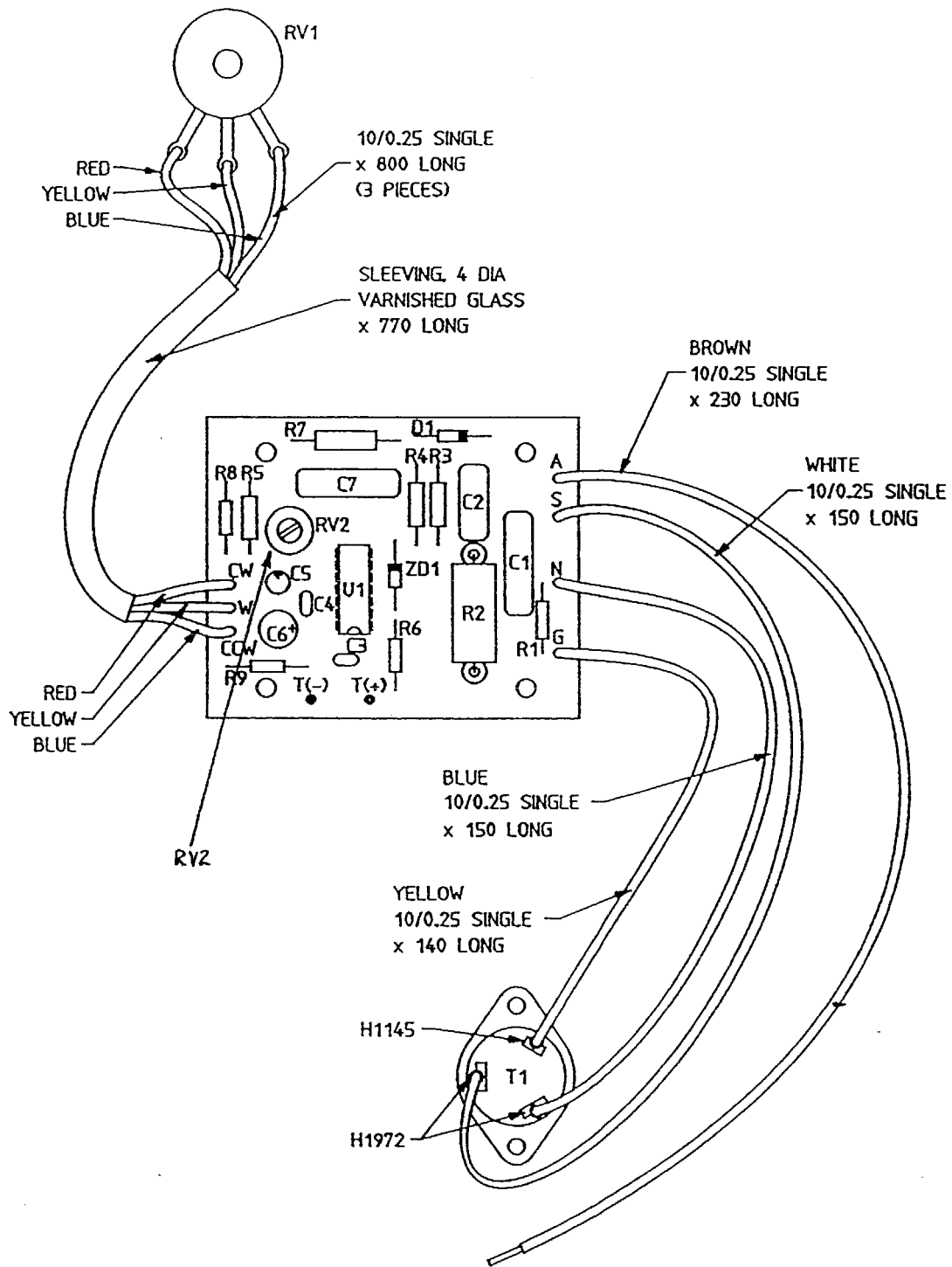
BULLETIN.008

## WELDARC 140: MC84    WELDARC 12P: MC85 MC84-11 PCB CALIBRATION

When the MC84-11 PCB is replaced in a machine, the new assembly must be calibrated to set the phase shift range.

For the MC84 Weldarc 140, or MC85 Weldarc 12P, with the Current Control knob set to minimum, adjust RV2 so that the open-circuit voltage is as close to 40Vac as possible.

Apply a small amount of contact glue or thick paint to the 'skirt' of the potentiometer to secure the adjustment.



				WELDING INDUSTRIES OF AUSTRALIA	
				112 Daws Road, Melrose Park, S.A.5039	
				TITLE	
				P.C.BOARD ASSEMBLY	
B	10/7/90	gc	RESISTOR VALUES R8 & R9 CHANGED C/N 1054	DRAWN	DRAWING No.
A			ISSUE FOR MANUFACTURE	M.W.	
ISSUE	DATE	CHKD.	REVISION	DATE	
				6-7-90	MC84-11