

11 MAY, 1988

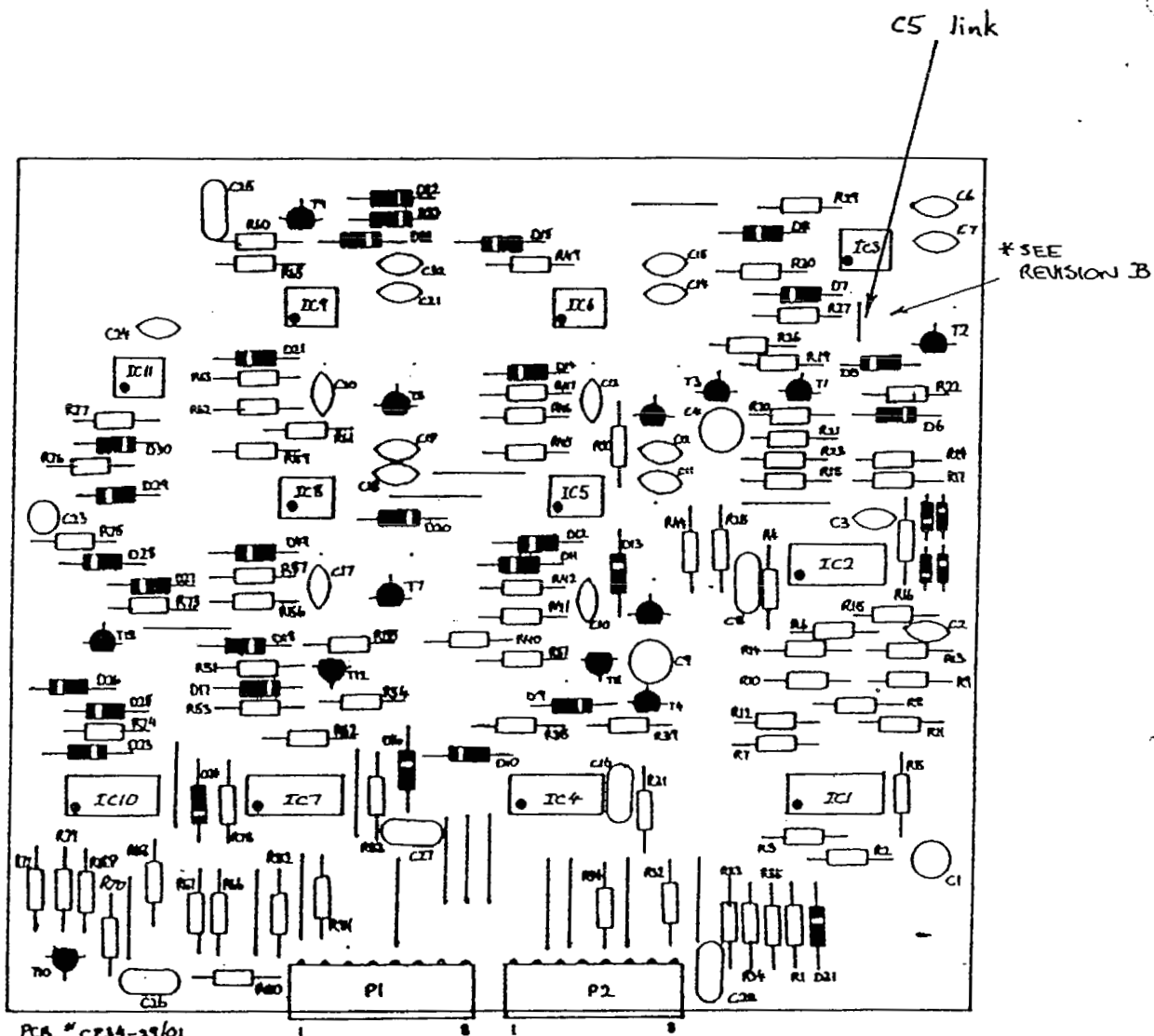
BULLETIN.003

SYNCHRO-PULSE CDT 350: CP34 CP34-29 FUNCTION PCB

Capacitor C5 (Greencap) is to be removed and replaced by a link.

This is to overcome a latch-up fault, which is when there is insufficient power to melt the welding wire properly, causing the wire to coil up onto the workpiece like "cold spaghetti".

Refer to attached component overlay for position of C5.



F			
E			
D			
C			
B	11-5-88	GC	CS REPLACED BY LINK RE LATCH-UP FAULT
A	22/1/85		RESISTOR NUMBERS CORRECTED
ISSUE	DATE	CHK'D.	REVISION

TOLERANCES
GENERAL NOTES

WELDING INDUSTRIES
OF AUSTRALIA PTY. LTD.

112 DAWES ROAD, EDWARDSTOWN, S.A. 5039

TITLE
CP34-29/01 COMPONENT OVERLAY.
FUNCTION BOARD.

DRAWN D. BARDUCA	DATE 14/2/84	DRAWING No. 1550E2
CHECKED	SCALE	CP34-29

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