



Weldmatic W64 Wirefeeder

Part No: WFL014

4 ROLL DRIVE WIREFEEDER. SUITS WELDMATIC 270, 356, 396 & FABRICATOR.

4 ROLL DRIVE 50W MOTOR

Provides a consistent, strong drive for a variety of wires.

HEAVY DUTY 4 ROLL DRIVE

System has larger, stronger drive gears and ball bearings on drive rollers and shafts.

HIGH & LOW SPEED RANGE

Provides 1 to 10m/min or 8 to 20m/min speed, giving finer control of wire speed - particularly useful at lower Voltage settings.

ARC START CONTROL

Allows starting response to be fine-tuned to weld conditions.

CREEP START MODE

Provides slow wire speed until weld starts - ideal for aluminium starts.

PURGE

Allows gas line to be purged, without feeding wire.

INCH

Allows wire to be fed without wasting gas.

LATCH

Provides gun switch trigger to start and then again to stop, reducing operator fatigue on long welds.

PRE GAS

Allows gas to flow before weld starts.

POST GAS

Allows gas to continue flowing after weld has finished.

SPOT TIME

Provides short weld times for repetitive spot welds.

BURNBACK

Controls how far the wire burns back to the tip on completion of the welding operation.



SUPPLY VOLTAGE	RATED SUPPLY CURRENT	CIRCUIT BREAKER CURRENT	PRE-GAS RANGE	START SPEED	SPOOL SIZES	WIRE SPEED RANGE	WIRE SIZE RANGE
32 Vac - (from welding source)	5 Amps	5 Amps	0 - 2 Seconds	Start or creep (switchable)	5kg, 15kg	0 - 10 metres per min low speed range 8 - 20 metres per min high speed range	0.6mm - 1.6mm diameter

