

22A & 24A

Part No: MR300615

GEAR-DRIVEN DRIVE ROLLS

Smooth, positive and accurate wire feed with long, uninterrupted service life. 24A has four drive rolls for larger wire diameters.

WIRE FEED SPEED RANGE

75 - 750 IPM! This offers a wider operating range than the competition.

TRIGGER HOLD CONTROL

Allows operator to make long extended welds without having to hold gun trigger.

ON-BOARD BURN-BACK AND MOTOR RAMP CONTROL

Offers unmatched starting and stopping performance on a variety of power sources. This helps to ensure positive arc starting performance.

16-GAUGE SHEET METAL HOUSING

Robust in rough service applications and less prone to damage.

RUN-IN STANDARD ON 24A

For better arc-starting performance on a variety of wires.

REMOTE VOLTAGE CONTROL IS OPTIONAL ON 22A & 24A

Parameter adjustments can be made in weld cell or at a remote location.



MODEL	INPUT POWER	WIRE SPEED	ELECTRODE WIRE DIAMETER CAPACITY	DIMENSIONS (MM)	WEIGHT
22A	24 VAC, 7 A, 50/60 Hz	75 - 750 IPM (1.9 - 19 m/min.)	.023 - 5/64 in. (0.6 - 2.0 mm)	H: 279 W: 273 D: 597	15.4kg
24A		.023 - 3/32 in. (0.6 - 2.4 mm)			18kg