









# **Maxstar 150 STH**

Part No: MR907352-1



## AUTO-LINE™ POWER MANAGEMENT

Automatically compensates for various input Voltage. Suits jobsite and generator power.

### LIGHTWEIGHT & PORTABLE

Easy to move around the workshop or jobsite – only 6.2kg.

### BUILT-IN PULSING CAPABILITIES

Allows the operator to select from four fixed pulse frequencies to satisfy the application.

### SELECTABLE TRIGGER CONFIGURATION

The operator can choose standard or 2T trigger method to meet the application.

#### **LIFT-ARC™ STARTING**

Provides TIG arc starting without the use of high frequency.

#### **HF START**

Non-contact arc starting to eliminate tungsten or material contamination.

#### **BUILT-IN GAS SOLENOID**

Eliminates the need for a bulky torch with a gas valve.

#### **ADAPTIVE HOT START™**

Automatically increases the output Amperage at the start of a weld should the start require it. Prevents the electrode from sticking and creating an inclusion.

#### **LOW OCV STICK**

Reduces the open-circuit Voltage to 12–16 Volts when the welding power source is not in use. In accordance with CAT C AS 1674.2. (Nb: does not have a VRD indicator).

### THERMAL OVERLOAD PROTECTION

Helps prevent machine damage if the duty cycle is exceeded or airflow is blocked.

#### **FAN-ON-DEMAND**™

Power source cooling system operates only when needed - reducing noise, energy use and the amount of contaminants pulled through the machine.

#### **3 YEAR WARRANTY**

For details, refer to Miller's True Blue warranty statement.

#### **APPLICATIONS**

Process Pipe
Dairy Industry
Food/Beverage Industry
Shipboard Installation/
Repair
Maintenance Repair

#### **PROCESSES**

TIG (GTAW)
Pulsed TIG (GTAW-P)
Stick (SMAW)



	INPUT POWER	WELDING AMP RANGE	RATED OUTPUT	AMPS INPUT AT RATED OUTPUT 50/60 HZ	KVA AT DUTY CYCLE	DIMENSIONS (MM)	WEIGHT
	230 VAC Stick	20 - 150 A	100 A at 24.0 VCD, 100% Duty Cycle	13.1	3.0	H: 229 W: 140 D: 337	6.2kg
			150 A at 26.0 VCD, 30% Duty Cycle	21.6	4.9		
	230 VAC TIG	5 - 150 A	100 A at 14.0 VCD, 100% Duty Cycle	8.3	2.0		
			150 A at 16.0 VCD, 30% Duty Cycle	14.2	3.2		





