

MIG (THREE PHASE)



Weldmatic 396

Part No: CP134-1 - With W64 4 Roll Drive Wirefeeder



INDUSTRIAL MIG WELDING PACKAGE - IDEAL FOR MEDIUM TO HEAVY FABRICATION.

COMPLETE INDUSTRIAL MIG WELDING PACKAGE

This 396 Amp three phase MIG welder is ideal for medium to heavy fabrication, and all general industrial fabrication applications.

FLEXIBILITY & POWER

Optimal weld characteristics provide high quality results on steel, stainless steel and aluminium, plus the power to comfortably run all popular sizes of solid and flux cored wires. With the capacity to run 1.6mm flux cored wire, the 396 can handle a wide range of applications.

BUILT-IN OPERATOR SAFETY

The power source features a built-in thermal protection device that will cut in if the machine is operated beyond its safe thermal operating zone.

FINE ARC CONTROL

30 voltage steps for fine arc control over the whole operating range, from short arc to full spray transfer.

DUAL FRONT HANDLES

Exclusive split handles with rubber grips designed to move the machine easily and allow composite work lead and MIG gun to be stored independently.

DIGITAL METERS

Digital Volt and Amp meters retain last weld information and allow precise set-up.

ULTRA-FAST WIRE BRAKING FEATURE

Featured on the 4RD wirefeeder - leaves the wire tip extra clean at the end of the weld.

Features include:

- > 'Normal' and 'creep' start speed modes.
- > Cold wire inch/gas purge controls.
- > Pre/post gas timer controls.

GAS OR GASLESS

Suits gas shielded and flux cored wires.

SPOOL CAPACITY

5kg & 15kg.

PACKAGE INCLUDES

- W64 4 Roll Drive Wirefeeder
- 3.6m Euro Gun Cable
- Centerfire Tip 0.9mm
- 10m 50mm² Work Lead
- 10m 50mm² Interconnecting Leads
- Gas Regulator/Flowmeter
- Drive Rollers: 0.9/1.2mm "V", 0.9/1.2 knurled (gasless, flux cored, metal cored)



PRIMARY VOLTAGE	RATED PRIMARY CURRENT	MAX. PRIMARY CURRENT	RECOMMENDED GENERATOR kVA	RATED OUTPUT @ 40C (10 min)	WELDING CURRENT RANGE	WIRE SIZE RANGE (MM)	SHIPPING WEIGHT
380/415 Vac - 50Hz 3 Phase	15 Amps	27 Amps	20 kVA	395 A, 34 V, 30% Duty Cycle 250 A, 26 V, 100% Duty Cycle	19 - 395 Amps	0.8 - 1.6 solid 0.8 - 1.6 cored	172kg