

Weldmatic W66 Wirefeeder

Part No: WFL016

SUITS WELDMATIC 350i & 500i.

4 ROLL DRIVE 50W MOTOR

Provides a consistent, strong drive for a variety of wires.

HEAVY DUTY 4 ROLL DRIVE

Heavy Duty 4 Roll Drive System has improved large stronger drive gears and ball bearing on drive rollers and shafts.

HIGH & LOW SPEED RANGE

Provides 1 to 10m/min or 8 to 20m/min speed, giving finer control of wire speed – particularly useful at lower Voltage settings.

ARC START CONTROL

Allows starting response to be fine-tuned to weld conditions.

CREEP START MODE

Provides slow wire speed until weld starts - ideal for aluminium starts.

PURGE

Allows gas line to be purged, without feeding wire.

LATCH

Press and release gun switch trigger to start and then again to stop, reducing operator fatigue on long welds.

INCH

Allows wire to be fed without wasting gas.

VARIABLE VOLTAGE CONTROL

For variable arc control over the whole operating range, from short arc to full spray transfer.

PRE GAS

Allows gas to flow before weld starts.

POST GAS

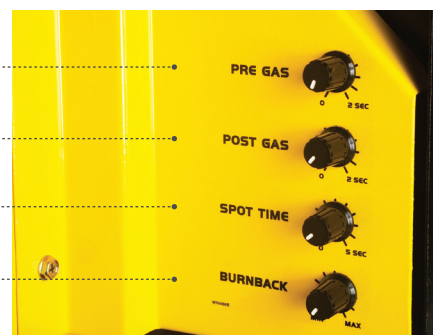
Allows gas to continue flowing after weld has finished.

SPOT TIME

Provides short weld times for repetitive spot welds.

BURNBACK

Controls how far the wire burns back to the tip on completion of the welding operation.



SUPPLY VOLTAGE	RATED SUPPLY CURRENT	PRE-GAS RANGE	START SPEED	SPOOL SIZES	WIRE SPEED RANGE	WIRE SIZE RANGE	DRIVE ROLLS
32 Vac - (from welding source)	5 Amps	0 - 2 Seconds	Start or creep (switchable)	5kg, 15kg	0 - 10 metres per min low speed range 8 - 20 metres per min high speed range	0.6mm - 1.6mm diameter	0.9/1.2mm V groove 0.9/1.2mm knurled